9. Attach Left and Right Side Panels to the unit by:
   a) inserting into bottom shelf
   b) swinging up against Post
   c) capturing top of Side Panel with Top Shelf.

10. Install the Back Panel Assembly in a similar fashion, making certain that the Hooks are engaged in the Side Panel Loops. (See detail.)

11. Fully seat the Top Shelf with a rubber mallet.

12. If your model includes Doors...
   A) Hook left and right Doors onto Door Support Bars (See detail A).
   B) Link Doors to Side Panels by swinging Door into open position, slightly deflecting the Door and hooking the wire hook into the side panel. (See detail B.)

13. A) Check Door and latch pin operation by first closing the left door (A), then the right door (B), and sliding the latch Bar down (C). The Top and bottom Latch Pins should pass between the wires on the top and bottom shelves, preventing the Doors from opening. (See details).
   B) Remove back End Cap from the top of each Post.
   C) Install threaded fitting into top of each Post. (Fully seat with rubber mallet.)
   D) Place washer on top of fitting and secure in place with a Hex Head Screw.