Assembly Unit for QDS-3666HD:

**A**

**B**
Left Stand

**C**
Right Stand

**Hardwares:**

**HW1**
8PCS

\(\frac{1}{4}\times15\) Bolt

**HW2**
8PCS

\(\frac{1}{4}\) Square self-lock Nut
Put B and C close to A. Hook the rivets in the key holes.

Lock B and C by 4pcs HW1 and HW2.
### Assembly Units for QDU-00:

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
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</thead>
<tbody>
<tr>
<td><strong>D</strong></td>
<td>Tray 1pc</td>
</tr>
<tr>
<td><strong>E</strong></td>
<td>Swivel casters 2pcs</td>
</tr>
<tr>
<td><strong>F</strong></td>
<td>Rigid casters 2pcs</td>
</tr>
<tr>
<td><strong>G</strong></td>
<td>Handle 2pcs</td>
</tr>
</tbody>
</table>

### Hardwares:

<table>
<thead>
<tr>
<th>HW3</th>
<th>30pcs</th>
<th>HW4</th>
<th>30pcs</th>
<th>HW5</th>
<th>16pcs</th>
<th>HW6</th>
<th>18pcs</th>
<th>HW7</th>
<th>8pcs</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Hex Head Bolt" /></td>
<td>5/16-18x1/4 Hex Head Bolt</td>
<td><img src="image" alt="Hex Head Nylon Nuts" /></td>
<td>5/16-8 Hex Head Nylon Nuts</td>
<td><img src="image" alt="Big Spacer" /></td>
<td>Big Spacer</td>
<td><img src="image" alt="Small Spacer" /></td>
<td>Small Spacer</td>
<td><img src="image" alt="Hex Head Sheet Metal Screw" /></td>
<td>#14x5/8&quot; Hex Head Sheet Metal Screw</td>
</tr>
</tbody>
</table>
Put the assembled QDS-3666HD in D (Tray).

Bolt the assembled QDS-3666HD in D (Tray).
Hardware: 12pcs HW3, 12pcs HW4 and 12pcs HW6.
Bolt E (Swivel casters) and F (Rigid casters) to D (Tray).

Hardwares: 16pcs HW3, 16pcs HW4 and 16pcs HW5.

Check and tighten all nuts and bolts.
Assembling finished for QMD-36H.

Bolt G (Handle) to the side of QDS-3666HD.
Hardware: 8pcs HW7.