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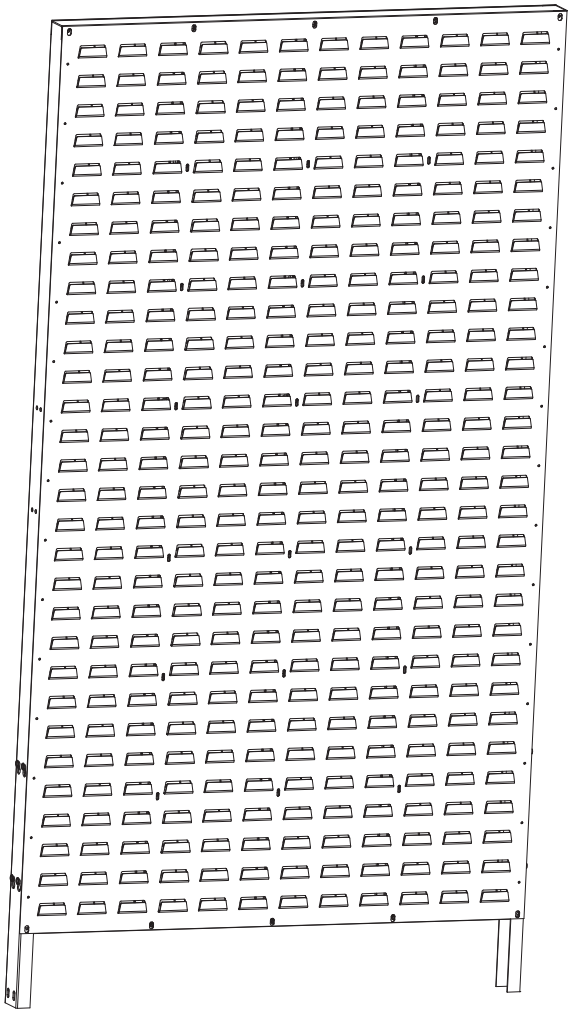
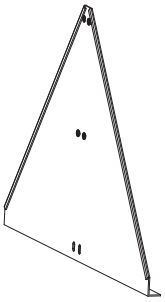
Assembly Unit for QDS-3666HD:

A

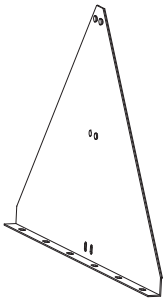


B



Left Stand

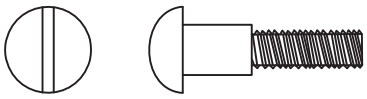
C



Right Stand

Hardware:

HW1 8PCS



¼x15 Bolt

HW2 8PCS

¼ Square self-lock Nut

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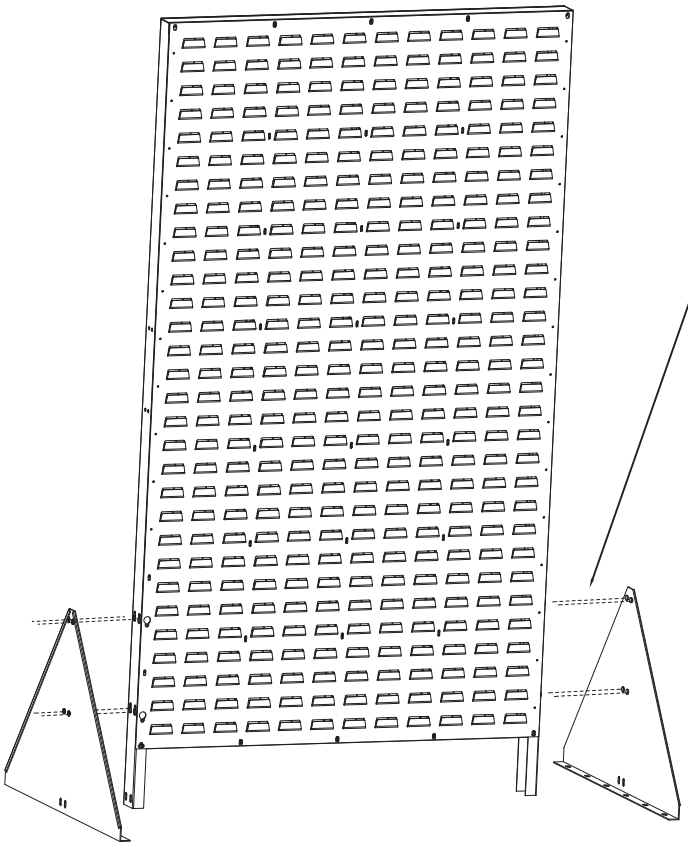
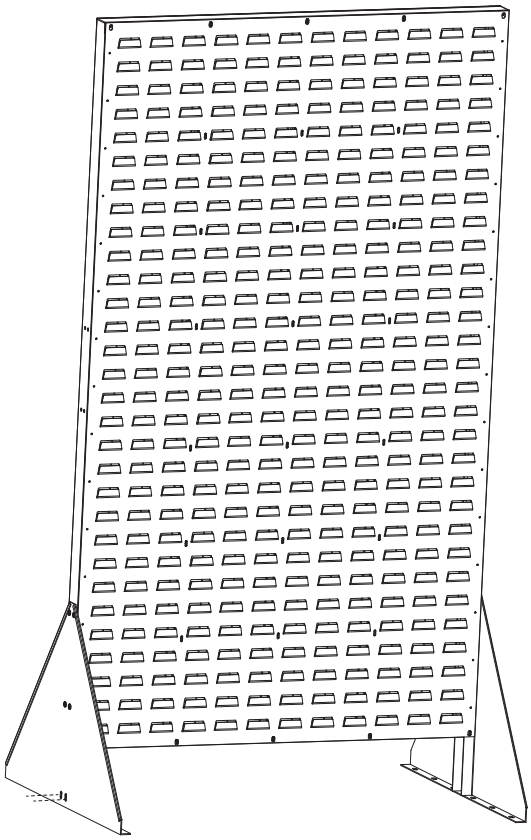


Put B and C close to A. Hook the riverts in the key holes.



Lock B and C by 4pcs HW1 and HW2.

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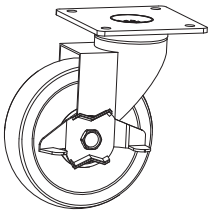
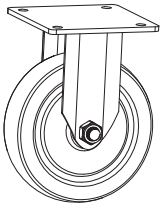
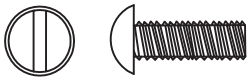
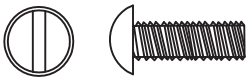
Assembly Units for QDU-00 or QDU-18:

D	Tray 1pc	
E	Swivel casters 2pcs	
F	Rigid casters 2pcs	
G	Handle 2pcs	

Hardware:

HW3 12pcs	HW4 18pcs	HW5 30pcs	HW6 18pcs	HW7 16pcs	HW8 8pcs
					
TM1/4x12 Round Head Bolt	TM1/4x20 Round Head Bolt	1/4-8 Hex Head Nuts	Spring Washer	Small Spacer	#14x5/8" Hex Head Sheet Metal Screw

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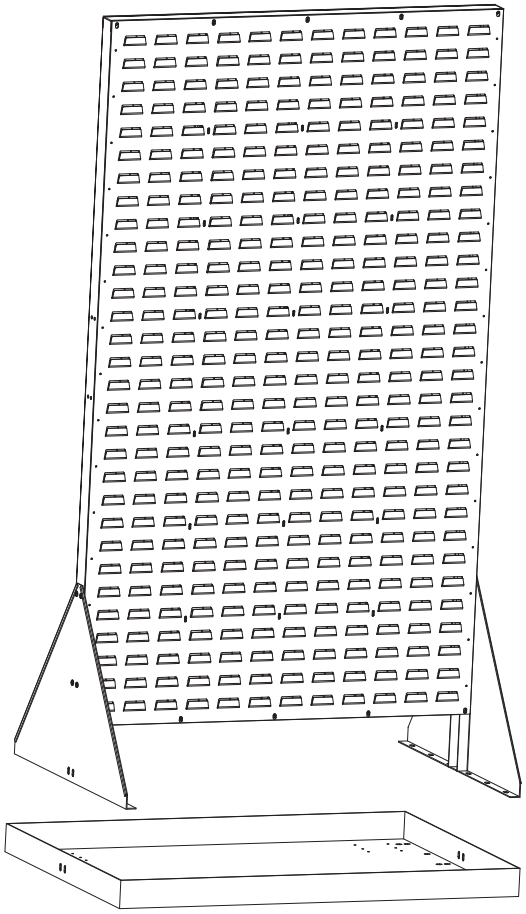
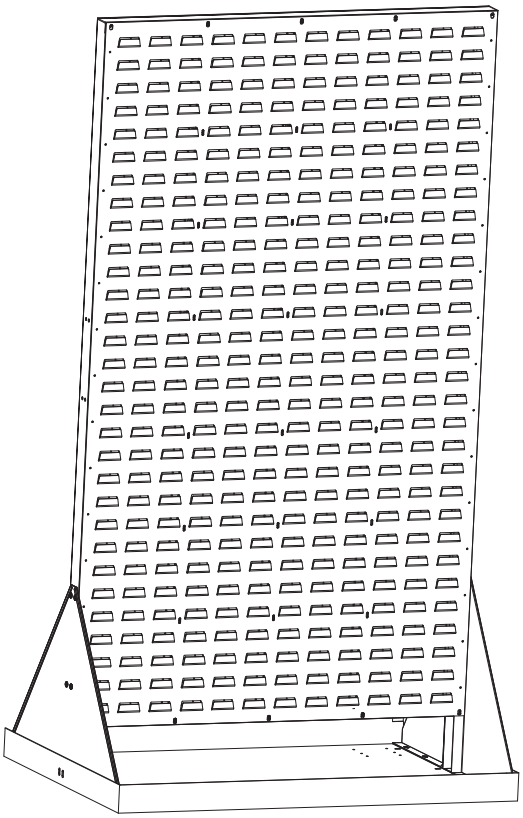


Put the assemlbled QDS-3666HD in D (Tray).



Bolt the assemlbled QDS-3666HD in D (Tray).
Hardware: 12pcs HW3, 12pcs HW5 and 12pcs HW7 .

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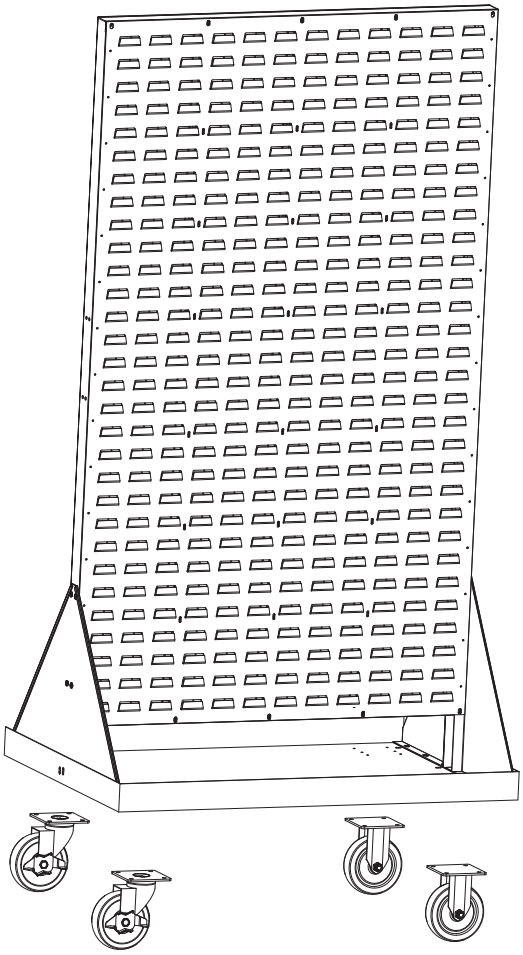
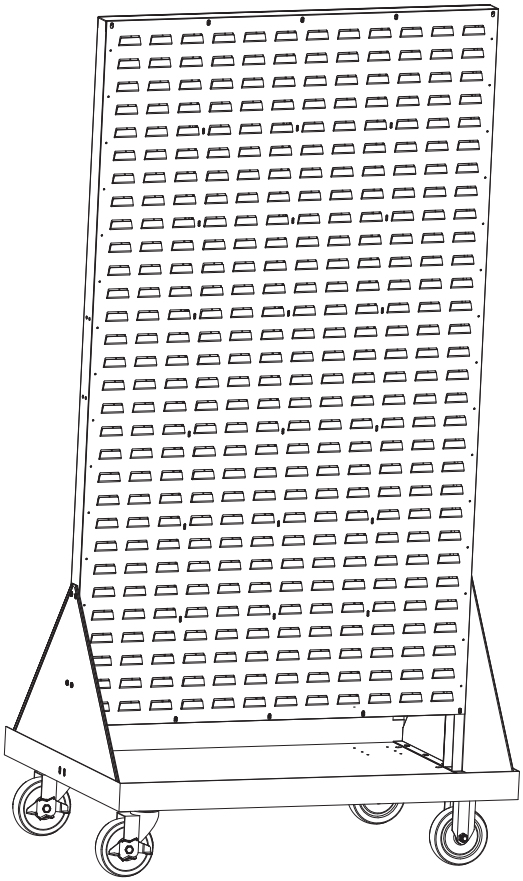


Bolt E (Swivel casters) and F (Rigid casters) to D (Tray).

Hardware: 16pcs HW4, 16pcs HW5 and 16pcs HW6.



Check and tighten all nuts and bolts.

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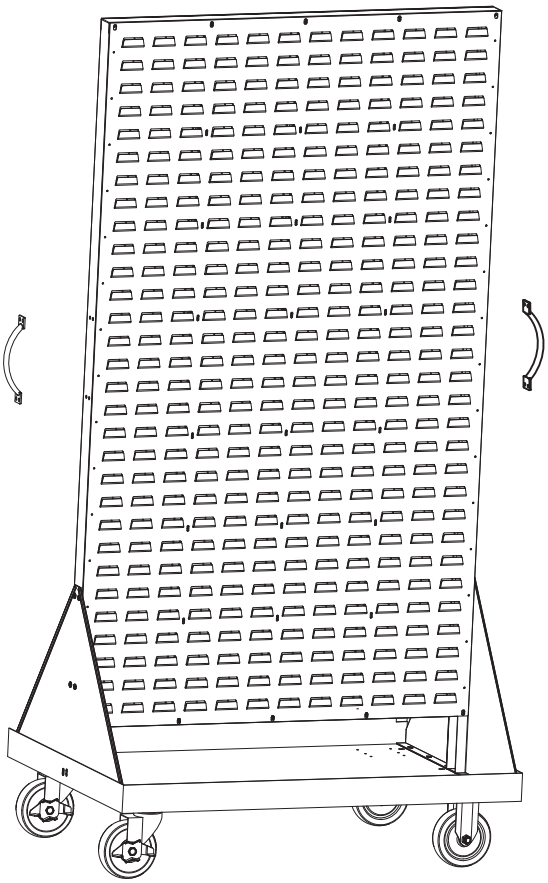
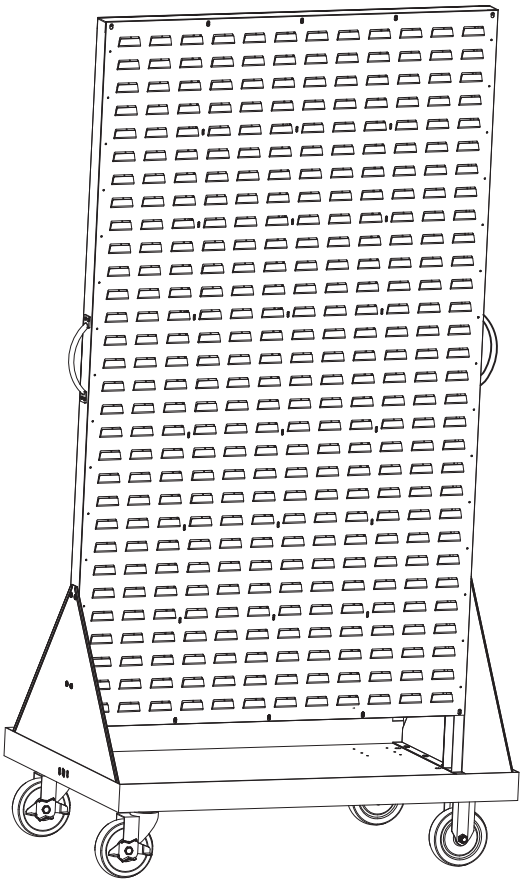


Bolt G (Handle) to the side of QDS-3666HD.
Hardware: 8pcs HW8.



Assembling finished for QMD-36H.