Assembly Unit for QDS-3666HD:

A

B
Left Stand

C
Right Stand

Hardware:

HW1  8PCS

¼x15 Bolt

HW2  8PCS

¼ Square self-lock Nut
Put B and C close to A. Hook the rivets in the key holes.

Lock B and C by 4pcs HW1 and HW2.
## Assembly Units for QDU-00 or QDU-18:

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
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</thead>
<tbody>
<tr>
<td>D</td>
<td>Tray</td>
<td>1pc</td>
</tr>
<tr>
<td>E</td>
<td>Swivel casters</td>
<td>2pcs</td>
</tr>
<tr>
<td>F</td>
<td>Rigid casters</td>
<td>2pcs</td>
</tr>
<tr>
<td>G</td>
<td>Handle</td>
<td>2pcs</td>
</tr>
</tbody>
</table>

## Hardware:

<table>
<thead>
<tr>
<th>HW3</th>
<th>12pcs</th>
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<tbody>
<tr>
<td>TM1/4x12</td>
<td>Round Head Bolt</td>
</tr>
<tr>
<td>HW4</td>
<td>18pcs</td>
</tr>
<tr>
<td>TM1/4x20</td>
<td>Round Head Bolt</td>
</tr>
<tr>
<td>HW5</td>
<td>30pcs</td>
</tr>
<tr>
<td>1/4-8</td>
<td>Hex Head Nuts</td>
</tr>
<tr>
<td>HW6</td>
<td>18pcs</td>
</tr>
<tr>
<td></td>
<td>Spring Washer</td>
</tr>
<tr>
<td>HW7</td>
<td>16pcs</td>
</tr>
<tr>
<td></td>
<td>Small Spacer</td>
</tr>
<tr>
<td>HW8</td>
<td>8pcs</td>
</tr>
<tr>
<td></td>
<td>#14x5/8&quot; Hex Head Sheet Metal Screw</td>
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</tbody>
</table>
Put the assembled QDS-3666HD in D (Tray).

Bolt the assembled QDS-3666HD in D (Tray).
Hardware: 12pcs HW3, 12pcs HW5 and 12pcs HW7.
Bolt E (Swivel casters) and F (Rigid casters) to D (Tray).

Hardware: 16pcs HW4, 16pcs HW5 and 16pcs HW6.

Check and tighten all nuts and bolts.
Bolt G (Handle) to the side of QDS-3666HD.
Hardware: 8pcs HW8.

Assembling finished for QMD-36H.