

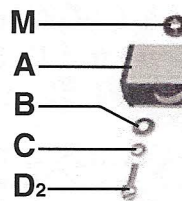
# High Density Floor-Trak® Double-Deep Skates

## ASSEMBLY INSTRUCTIONS

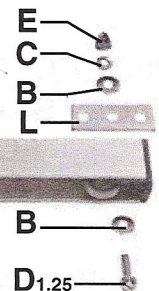
### Parts List

item	qty	description
A	3	skate
B	16	3/8" flat washer
C	14	3/8" lock washer
D <sub>1.25</sub>	2	3/8" slotted hex bolt x 1 1/4"
D <sub>2</sub>	12	3/8" slotted hex bolt x 2"
E	2	3/8" acorn nut
L	4	center tie bar
M	4	spacer

### for Standard Posts:



### for End Posts:



## READ ALL INSTRUCTIONS PRIOR TO ASSEMBLY.

### 1 Shelving Unit

Assemble the wire shelving unit. Bottom shelf must be mounted on the third groove from bottom of posts. Remove leveling bolt from the bottom of each post.

#### Additional Notes:

- Shelving unit requires 'standard posts' at one end and 'end posts' at the other. 'End posts' have inserts at both top & bottom, and go in the middle of a double-deep assembly.
- To use donut bumpers, please note: The position of the bottom shelf should accommodate donut bumpers. Place donut bumpers so that they remain on top of the skate.

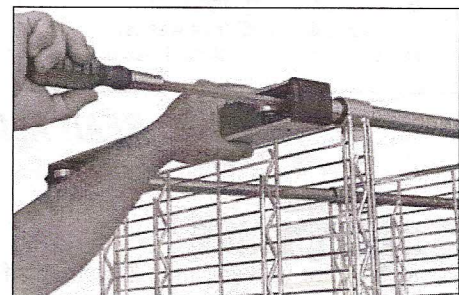


figure 1

### 2 Attaching Skates to Standard Posts

Place spacer(M) on top of the skate. Align skates(A) top holes with the hole in the spacer and the bottom of post. Use a 3/8" flat washer(B) with lock washer(C) and a 3/8" - 16x2" bolt(D<sub>2</sub>) to screw through skate bottom into post plug. Use a flat head screw driver to start assembly as shown in figure 1. Repeat on opposite side. Tighten bolts with a ratchet, small extension and 3/8" socket as shown in figure 2.

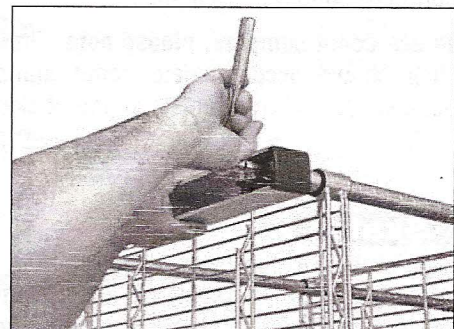


figure 2

### 3 Attaching Skates to End Posts

Place center tie bar(L) on top of the skate. Align skates(A) top holes with the middle hole in the center tie bar. See "for End Posts" sequence above. Use two 3/8" flat washers(B) with lock washers(C) and a 3/8"-16x1 1/4" bolt(D<sub>1.25</sub>) and acorn nut(E) to attach center tie bar(L) as shown in figure 3. Use a flat head screw driver to start assembly. Repeat on opposite side. Attach wire shelving units to sides of center tie bar on skate (see "Double-Deep Unit" on back page). Use a 3/8" flat washer(B) with lock washer(C) and 3/8"-16x2 bolt(D<sub>2</sub>) to screw through center tie bar and into the bottom of the post as shown in figure 3. Tighten bolts with a ratchet, small extension and 3/8" socket as shown in figure 2. Place center tie bar on top of posts and secure using a 3/8" flat washer(B) with lock washer(C) and 3/8"-16x2 bolt(D<sub>2</sub>) as shown in figure 3a.

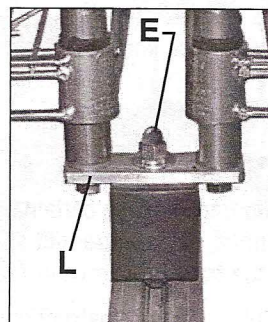


figure 3

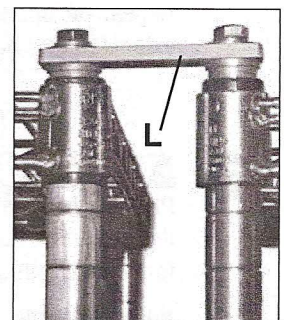


figure 3a

### 4 Mobile Units

Place mobile unit on track making certain the wheels fall within the groove of the track. Make sure unit slides freely back and forth on the length of the track as shown in figure 4 before securing track to floor.

**Note:** Shelving Unit Loading Instructions; Always position the heaviest items on the lowest shelf. Distribute load evenly on each shelf.

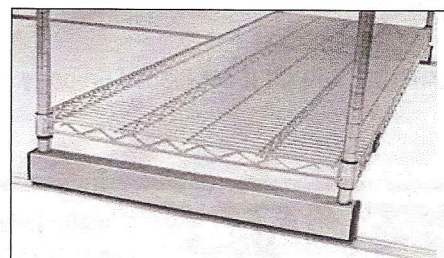


figure 4