IRON MAN CLOSED DURA SHELF UNIT

ASSEMBLY INSTRUCTIONS

1. PARTS

2. INSTALL BACKS

Backs made in two pieces should overlap 3" in the center and be flush with the post ends on top and bottom.

Layout the posts with the angles facing each other

Lay the backs on the flat angles of the post.

Insert 1/2" bolts through the post from the bottom.

Place one bolt at the top, bottom and middle of the post.

3. INSTALL RIGID FRAME SHELVES

Place a rigid frame shelf at the top of the post.

Insert shoulder bolt thru post hole and shelf hole (Fig.1). Connect 4 point lock nut (Fig.2) and tighten shoulder bolt (Fig.3). When all connections are completely tightened, this unit forms a rigid structure.

4. INSTALL FRONT'S POSTS

Put the front's posts on rigid frame shelves and use 1/2" bolts only for fastening the rigid frame shelves to the posts.